



Dart Aerospace Ltd.
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K6A 1K7
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U/R

D4857-041
Job Sheet 186765



Part No: D4857-041

Job Qty: 16 ea

Concession Required

Part Name: Wiper Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/21/18

Job Tracking No:

Due Date: 1/8/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: URF 18-746 DWG REV F IPP REV:A NEW ISSUE 13-07-17 JLM VERIFIED BY:DD IPP REV:B AS PER REV F JLM VERIFIED BY:DD IPP REV:C 17.11.15 ADDED **manufacture as per Production Permit #6000033312 and must be inspected by ED** DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea	1/8/19	1/8/19	0.00	0.00	Start Up Small Fab-4		DAS 58
110	Small Fab	16 pcs	1/8/19	1/8/19	0.00	8.39	Small Fab-7		J-89 38
120	QC	16 pcs	1/8/19	1/8/19	0.00	0.00	QC5		9-89
130	HandFinish	16 pcs	1/8/19	1/8/19	0.00	1.51	HandFinish6		
140	QC	16 pcs	1/8/19	1/8/19	0.00	0.00	QC14		
150	Small Fab	16 pcs	1/8/19	1/8/19	0.00	8.39	Small Fab-7		
160	QC	16 pcs	1/8/19	1/8/19	0.00	0.00	QC5		
170	Packaging	16 pcs	1/8/19	1/8/19	0.00	0.00	Packaging3-2		
180	QC21-SA	16 Ea	1/8/19	1/8/19	0.00	0.00	QC21		

Part Op 110 - DO NOT Drill holes for D4857-1 as per dwg using DT10028 **Manufacture as per Production Permit #6000033312 Descriptions: and must be inspected by ED**

120 - **Manufacture as per Production Permit #6000033312 and must be inspected by ED**

130 - Touch up holes with primer as per dwg A/R PRIMER BATCH: _____

150 - BOND GASKET AS PER DWG USING DOW CORNING 736 ADHESIVE BATCH: _____

Job BOM

Part / Item	Component Name	Quantity	Operation
D4857-M	Wiper Deflector	16 Ea (1 ea)	90-Start up Operation
D4944-1	Gasket	32 Ea (2 ea)	150-Small Fab

POSITIVE RECALL

EFFECTIVE 1/14/22 AUTH 8

RELEASED 5098350

5001793 X6
5009956 X7

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4857-M	16	20	0
150-Small Fab	D4944-1			



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www.dartaerospace.com

Container No: S075980



Part: D4857-041

Job No: 186765

Serial No/Batch: S075980

Revision: F

Inspector:

Exp Date:

Instructions:

Date: 01/14/19

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td style="border: none;"></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																			
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